

SUBMERSIBLE SLURRY PUMPS

NUMBER ONE FOR RELIABILITY, STRENGTH & ENDURANCE

TECHNICAL DATA SHEET

150 mm HNZB 90kW 60Hz SUBMERSIBLE SLURRY PUMPS

Goodwin submersible pumps have been manufactured since 1982 and are recognised as market leaders in terms of performance and reliability. The pumps have been continually developed over four decades resulting in machines that can perform in the most demanding environments.

Standard Engineering Features

- Single piece cast iron motor housing to enhance rigidity and reduce wear
- 3 phase electric motor runs in oil bath to lubricate and cool the motor parts
- Cooling assisted by the pumped fluid passing through the pump body
- Twin volute casing design to reduce rotational imbalance and increase lifetime of bearings and seals
- Rotating inducer creates hydrodynamic shock waves to re-suspend settled particles beneath the pump inlet
- Carefully chosen wear resistant materials to maximise service lifetime
- Single stage, open vane impeller
- Precision bearings
- Non pressurised mechanical seal

Applications

- Open pit mine dewatering
- Mine tailings recovery and reprocessing
- Minerals processing separation, purification, concentration
- Power plant ash removal and cleaning
- Lagoon dredging and silt removal
- River water and dam desilting
- Harbour and dry-dock cleaning
- Steel slag transport
- Rolling mill scale and metal cutting swarf transport
- · Sewage and waste transfer

Pump Performance

Design fluid handled	Slurry	
Maximum fluid SG	1.5 kg/l	
Maximum fluid solids content	40 % by weight	
Maximum particle size	30 mm	
Maximum fluid temperature	90 °C	
Recommended pH range	4-10	
Weight (excluding cable)	2050 kg	
Outlet diameter	150 mm	
Maximum flow	460 m³/hr	
Maximum head	53 m (5.2 bar)	
Impeller diameter	485 mm	
Impeller tip speed	30 m/s	
Peak efficiency	49 %	
Maximum submergence depth*	28 m	
Shut off head at maximum pump speed	53 m	

^{*} as standard, can be deeper if required

Electrical Data

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Motor type	Vertical, oil filled, squirrel cage induction
Frequency	60Hz
Phase	3
Motor rating	IEC 60034-I
Protection class	IP68
Starting method	Direct on Line (DOL), Soft Start, Variable Speed Drive. Note: Star Delta not available
Power	90 kW
Speed	1160 rpm - 6 pole
Number of starts per hour	10
Voltage variation	+/- 6%
Voltage imbalance between phases	Max 2%
Insulation class	H (180°C)
Motor overload factor	2.2
Duty rating	S1
Efficiency class	IE exempt (integral with pump)
Oil type	Mineral uninhibited to IEC 60269 (04)
Standards complied with	IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37, CSA/UL (Master Contract 301462)
Noise level at 1m when not submerged	78 dB
Motor efficency	90%

Goodwin



Voltage (V)	Rated power (kW)	RPM	Rated (full load) Current (A)	Inrush Current Soft Start (A)	No Load Current (A)	Power Factor cos φ (full load)	Power Factor cos φ (75% load)	Power Factor cos φ (50% load)	Recommended Over Current Protection (A)
380	90	1160	178	625	40	0.91	0.82	0.81	350
440	90	1160	148	520	38	0.91	0.82	0.81	350
460/480	90	1160	142	497	34	0.91	0.82	0.81	300
575/600	90	1160	109	382	25	0.91	0.82	0.81	300

Materials —

Pump body castings	SG Iron	
Impeller	Tungsten carbide coated NiHard	
Casing	NiHard	
Wear plate	Tungsten carbide coated NiHard	
Inducer	Tungsten carbide tiled and coated hardened stainless steel	
Shaft	Martensitic stainless steel	
Mechanical seal	Stainless steel and silicon carbide	
O-rings	Nitrile rubber	
Fasteners	Stainless steel	

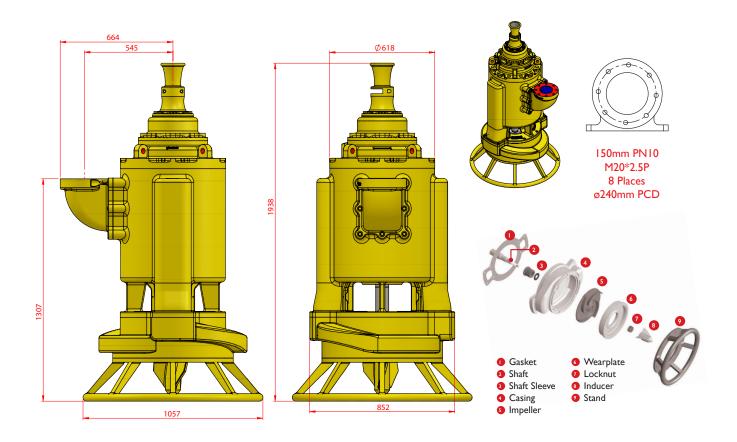
Coating System —

Surface preparation	Class 2.5	
Undercoat	Two component high build epoxy coating. I 25µm thickness (typical).	
Top coat	Acrylic polyurethane high gloss. 50µm thickness (typical). Yellow to RAL 1003 / BS4800 08-E-51.	

Recommended cable	Heavy duty 70mm ² 3 phase + earth copper cored cable with black chlorinated polyethylene (CPE) rubber sheathing. To standard EN 50525-2-21. Voltage rating 750V. Outer sheath is oil resistant to IEC 60811-404, flame resistant to IEC 60332-1-2. Maximum external diameter 46.7mm. Weight 4.2kg/m. Note: alternative cable can be supplied in specific regions, please contact your local supplier for details		
Recommended lifting chains	Length: 0.6 m Material: Steel SWL: 3200 kg		
Hose connection	Outlet flange configuration	150mm PN10 M20*2.5P 8 Places ø240mm PCD	
Cable gland	Material	Nickel plated brass (stainless steel optional)	
	Specification	BS6121:Part 1:1989	
Control panel	Rating	IP65	
	Weight	108kg	
	Description	Provides voltage, earth leakage and phase imbalance protection. Automatic Operation using timers and float switch. Note float switch not included. Soft start as standard.VSD and DOL optional.	

Dimensions

150 mm HNZB POKW 60Hz SUBMERSIBLE SLURRY PUMPS



Pump Curve

